

General Information

The HTR rotating furnaces combine in a laboratory scale unit many of the advantages of a fluidised bed reactor with those of a rotary kiln.

The sample is simultaneously heated and mixed under a controlled atmosphere. This overcomes the longer reaction times required in standard chamber or tube furnaces.



Standard features

- 1100 °C maximum operating temperature
- Developed in partnership with the Imperial College of Science & Technology, London
- Carbolite Gero 301 controller, with single ramp to set-point & process timer
- Heating is provided by long life, rapid heating, resistance wire elements mounted in rigid, half cylindrical vacuum formed insulation modules
- Quartz reaction vessel included as standard
- The fluted internal surface of the reactor ensures good mixing as the variable speed electric drive system oscillates the reactor tube through 315
- A positive break safety interlock switch cuts power to the elements when the heating chamber is open
- · Gas enters the reactor through a flexible silicon rubber tube
- A 30 mm flow meter calibrated for nitrogen is provided
- A single seal gasket directs the reactor exhaust into a removable stainless steel exhaust box from where a gas outlet allows piping to an extraction system

Options (specify these at time of order)

- Over-temperature protection (recommended to protect valuable contents & for unattended operation)
- · Single or multiple flow meters calibrated for different gases
- Hydrogen detectors & gas safety system
- A range of sophisticated digital controllers, multi-segment programmers and data loggers is available. These can be fitted with RS232, RS485 or Ethernet communications
- Optional inconel reactor

Technical Specifications





Rotary Reactor Tube Furnace - HTR

HTR 11/75

| Max temp (°C) | 1100 |
|---|------------------|
| Max continuous operating temp (°C) | 1000 |
| Heat-up time (mins) | 11 |
| Cooling time with lid open (mins) | 15 |
| Dimensions: Reaction chamber dimensions (mm) | 75 x 100 |
| Dimensions: Reaction chamber capacity (ml) | 50 |
| Dimensions: Oscillation frequency per min | 1 to 8 |
| Dimensions: Rotation in each direction | 315° |
| Dimensions: External H x W x D (mm) lid open | 480 x 1140 x 550 |
| Dimensions: External H x W x D (mm) lid down | 800 x 1140 x 680 |
| Max power (W) | 1500 |
| Holding power (W) | 400 |
| Thermocouple type | К |
| Weight (kg) | 40 |
| HTR 11/150 | |
| Max temp (°C) | 1100 |
| Max continuous operating temp (°C) | 1000 |
| Heat-up time (mins) | 21 |
| Cooling time with lid open (mins) | 15 |

| Max continuous operating temp (C) | 1000 |
|---|------------------|
| Heat-up time (mins) | 21 |
| Cooling time with lid open (mins) | 15 |
| Dimensions: Reaction chamber dimensions (mm) | 150 x 200 |
| Dimensions: Reaction chamber capacity (ml) | 700 |
| Dimensions: Oscillation frequency per min | 1 to 8 |
| Dimensions: Rotation in each direction | 315° |
| Dimensions: External H x W x D (mm) lid open | 540 x 1300 x 900 |
| Dimensions: External H x W x D (mm) lid down | 950 x 1300 x 900 |
| Max power (W) | 3000 |
| Holding power (W) | 1000 |
| Thermocouple type | К |
| Weight (kg) | 95 |
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